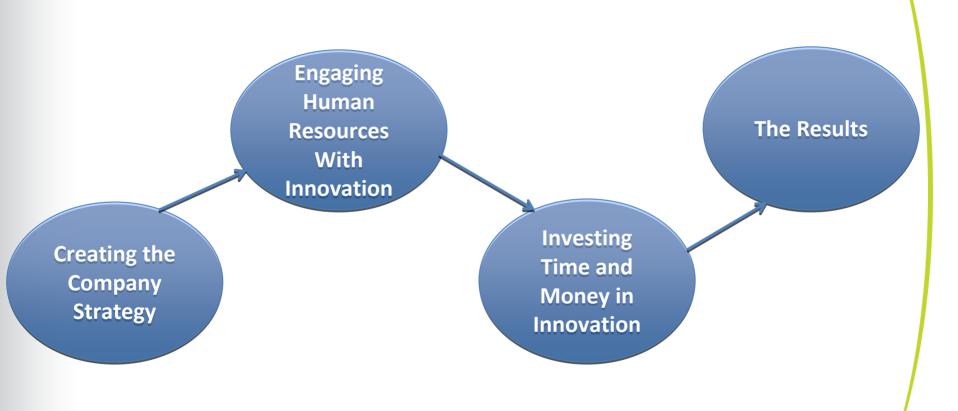
Utilizing Human Resources & Lean Continuous Improvement Process To Build & Cultivate An Innovative Culture

Mike Riegsecker





The Path to an Innovative Culture





Creating the Company Strategy



Packaging Company
Developed Strategy
in 2005

FOCUS ON OUR CUSTOMERS

Be the premier POP/Graphics solutions provider for consumer products companies in the food, household products, and personal care markets.

Using Rill and the sales toolook, we will provide retail expertise, relationships, resources and products that will help our customers sell more product, to more retailers, thus increasing their revenue. We will continue to target market segment category leaders and will employ our best people to provide consultative sales expertise, design, and customer service.

FOCUS ON OUR PEOPLE

Develop and sustain a culture that thrives on market changes without compromising our core values.

We will continue to implement our Talent Management System and Leadership Development Program to attract and keep the best people.

FOCUS ON OUR PROCESSES

Create the most effective and efficient operations for the markets we serve.

We will continuously improve our quality, delivery, and services to our customers, align our operational capabilities to service targeted markets. We have defined, standardized, and are tracking metrics across our operations. We will continue to maximize utilization, drive lean harder faster and deeper, and leverage our purchasing of paper and materials.



Engaging Human ResourcesWith Innovation

Neenah Complex Leadership Team Tied Performance Metrics /Innovation Tactics To Personal Performance Plan

- HR Manager Was Leader Of Innovation Process
- Integrated Goals W/Lean Continuous Event
- Developed Tools For Lean Innovation Events
 - Calendars
 - Brain Storming
 - Real Win Worth Prioritization Process
 - Innovation Event "Newspapers" To Track Activities



Investing Time & Money in Innovation

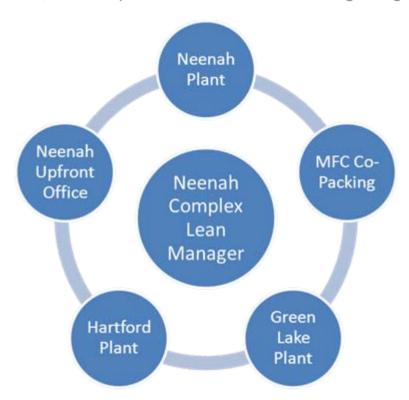
- Utilized Lean Tools & Networks To Drive Innovation Events
- Utilized Leadership Planning Process To Develop Innovation Initiatives & Teams
- Sent Team To Europe For Packaging Study
- Purchased Evolving Technology In Retail Ready Packaging





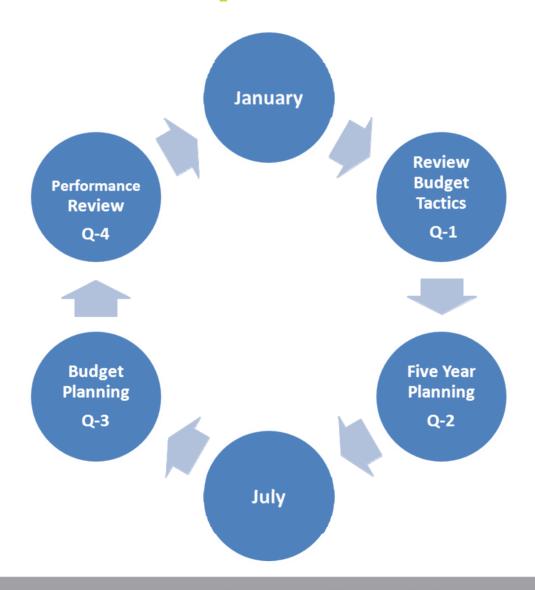
Internal Structure

Our Neenah Complex Lean Manager provides tools, resources and coaching for Lean Steering Committees from plant operations & front office. Most committee projects attack inventory, waste, throughput and sustainability. Quarterly group meetings showcase results, highlight industry best practices (outside speakers) and assure strategic alignment moving forward.





Our Leadership Process





Investing Time & Money in Innovation

Kaizen Innovation Events Held Year 1

- Hutch, Clips & Machine (Grocery Lobby Displays)
- Expand Opti series
- Poly-Joiner / \$5 PW Group 1
- Poly-Joiner / \$5 PW Group 2
- Poly-Joiner / \$5 PW Group 3
- Walgreen's Anti Theft Solutions
- Destination Center Grocery
- Pet Food In a Box
- Co-Branding Display Solutions
- Develop Formal Innovation Process



The Results

Created New
Manufacturing
Process Allowing \$15
Million In Sales
Growth

Innovative Sales
Models Driving
Business At Our
Customer's Customer

Created New Financial
Model To Implement
Co-branded Displays
@ Retail

Invested in Retail
Ready Technology
Positioning Ahead of
Competition